

IP HUSE

Harøy, Norway

DELIVERY IN 2004

Blastman B20C

Blast vessels

OBJECTIVE

Automize production

Improve quality and efficiency

Improve health and safety of operators

PROCESS INFORMATION

Workpiece

- Offshore winches

Workpiece condition

- New production, rust grade A-B

Pressure

- 7 bar

Abrasive

- Steel grit

Nozzle / robot

- 1 x 19 mm

Efficiency

- 60 – 180 m²/h

Typical manual blasting efficiency

- 10-15 m²/h for a similar process

Cleanliness

- Sa 2,5

